

## TYPES OF DRILLS (BASED ON LENGHT)

**JOBBER** 

**STUB** 





L: STUB SIZE- 10MM R: JOBBER

TYPES OF DRILLS BY MOC

HSS DRILLS

M35 DRILLS

M42 DRILLS

CARBIDE TIPPED DRILLS

CARBIDE DRILLS

INDEXABLE (INSERTABLE) DRII













ALSO KNOWN AS M2 DRILLS OR 0% COBALT DRILLS

M2 DRILL COMES IN LONG AND EXTRA LONG CONTAINS 5% COBALT USED PRIMARILY FOR DRILLING STAINLESS STEEL

ALSO CALLED COBALT DRILL DUE TO ITS ENHANCED HEAT RESISTANCE AND DURABILITY COMPOSED OF 8% COBALT

HIGHER HEAT AND WEAR RESISTANCE THAN M35 DRILLS

SUITABLE FOR HARD METALS LIKE TITANIUM AND HIGH-STRENGTH ALLOYS FEATURE A CARBIDE TIP BRAZED ONTO A STEEL BODY

PROVIDE ENHANCED CUTTING PERFORMANCE AND LONGEVITY

IDEAL FOR DRILLING INTO HARDENED STEEL, CONCRETE, AND MASONRY MADE ENTIRELY OF SOLID CARBIDE EXTREMELY HARD AND WEAR-RESISTANT USED FOR PRECISION

DRILLING IN HIGH-SPEED APPLICATIONS FEATURE REPLACEABLE CARBIDE INSERTS

OFFER COST SAVINGS AS INSERTS CAN BE REPLACED WITHOUT DISCARDING THE ENTIRE DRILL

USED IN HIGH-PERFORMANCE MACHINING APPLICATIONS